

Injection Molding

<https://goo.gl/zA1bLc>

(Proto Labs guide)

<https://goo.gl/Zy7wzm>

(Proto Labs videos)

<https://goo.gl/eNreY>

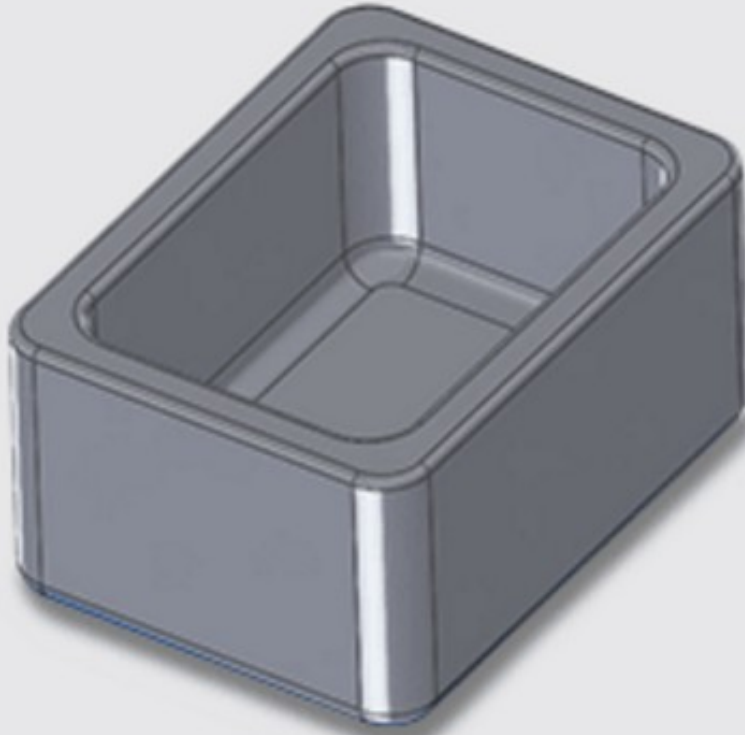
(efunda guide)

Wall Thickness

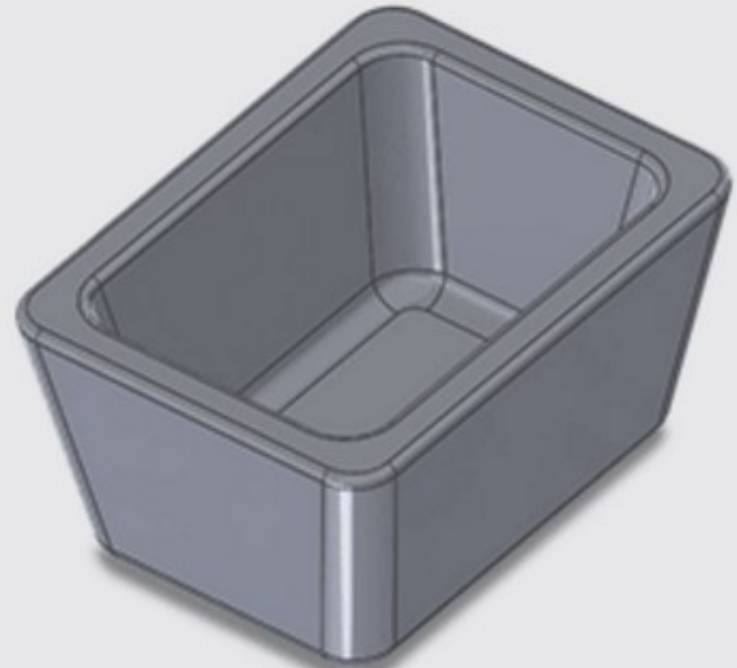
ABS: 1.3-3.6mm

Acrylic, PP: 0.63-3.8mm

Draft

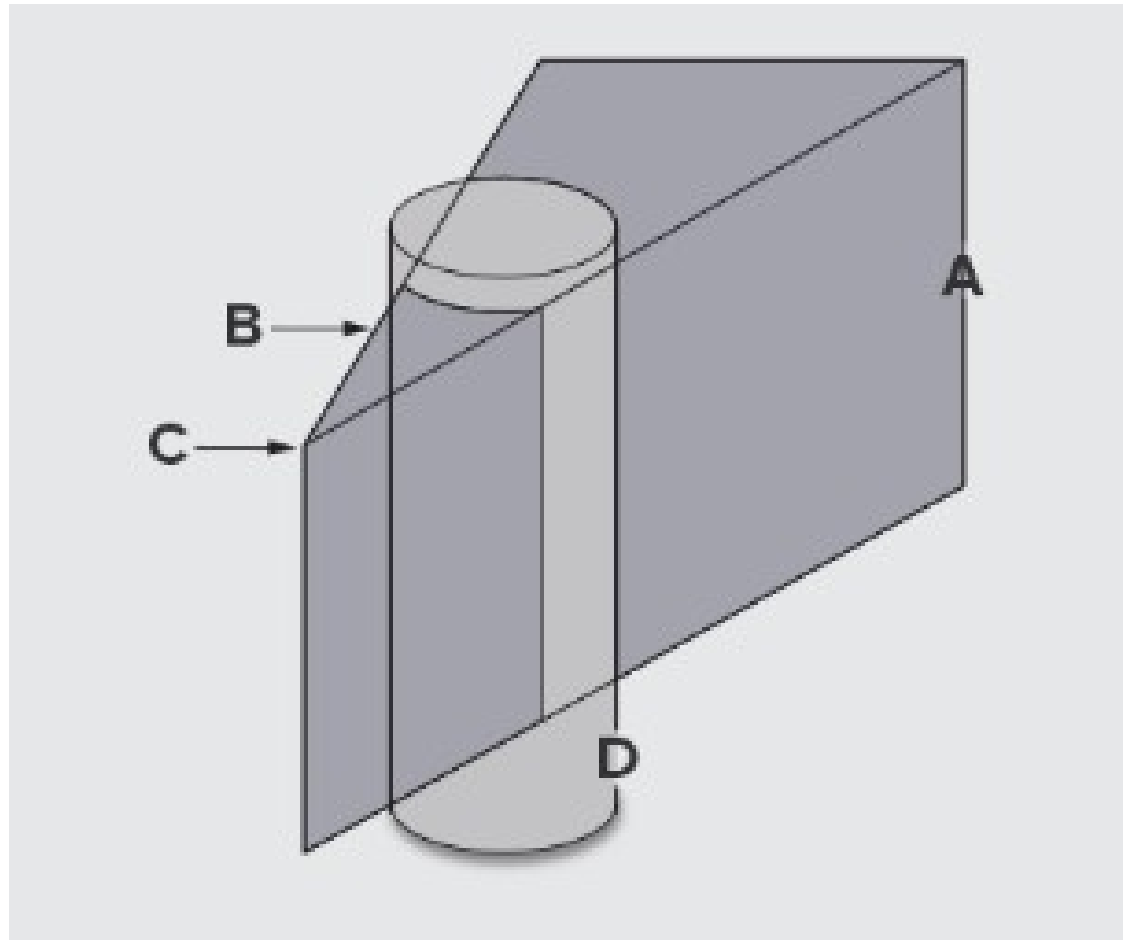


UNDRAFTED

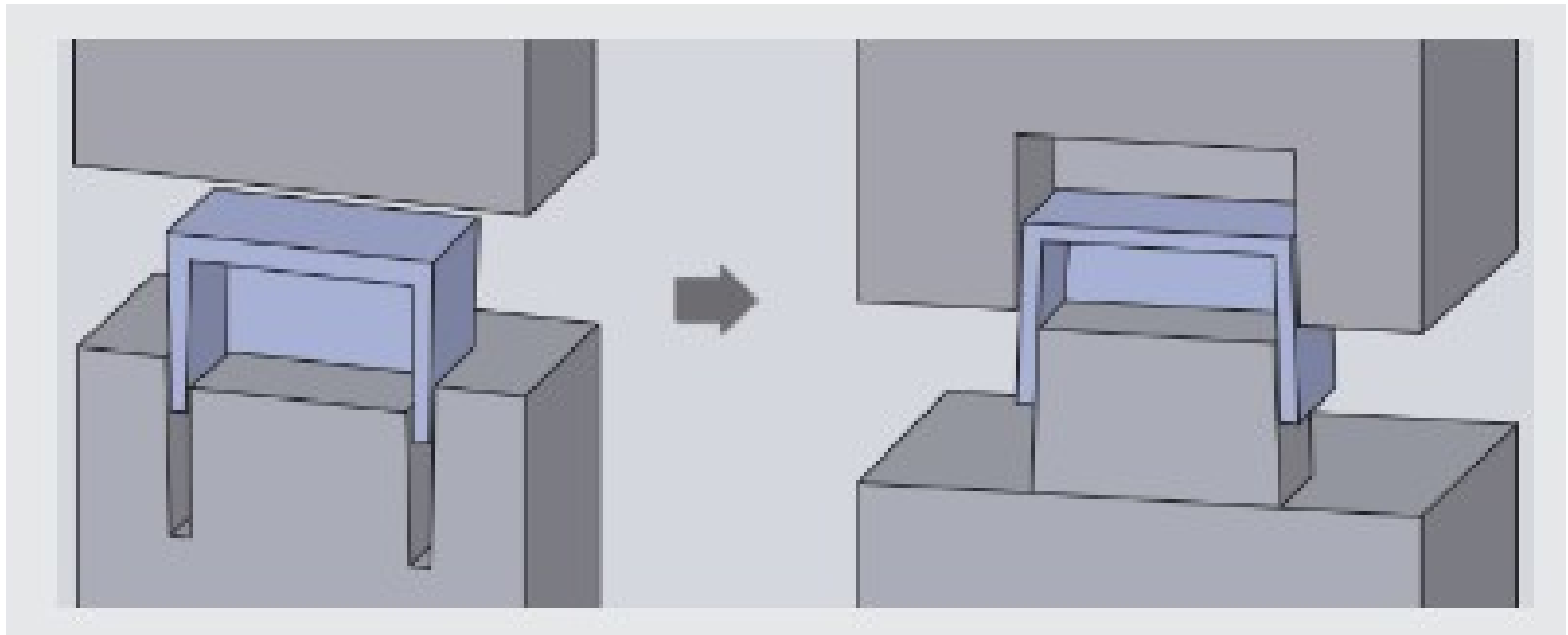


DRAFTED

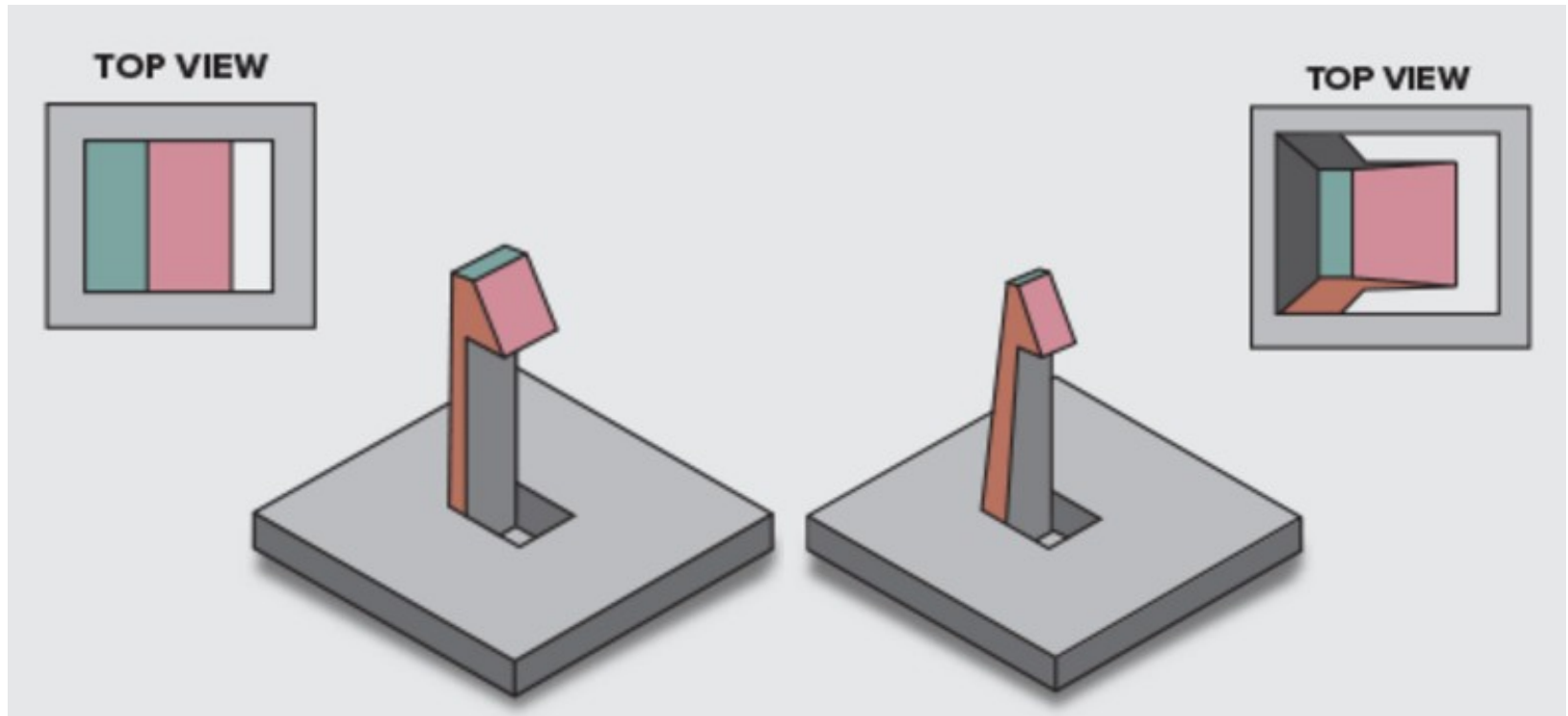
Radius



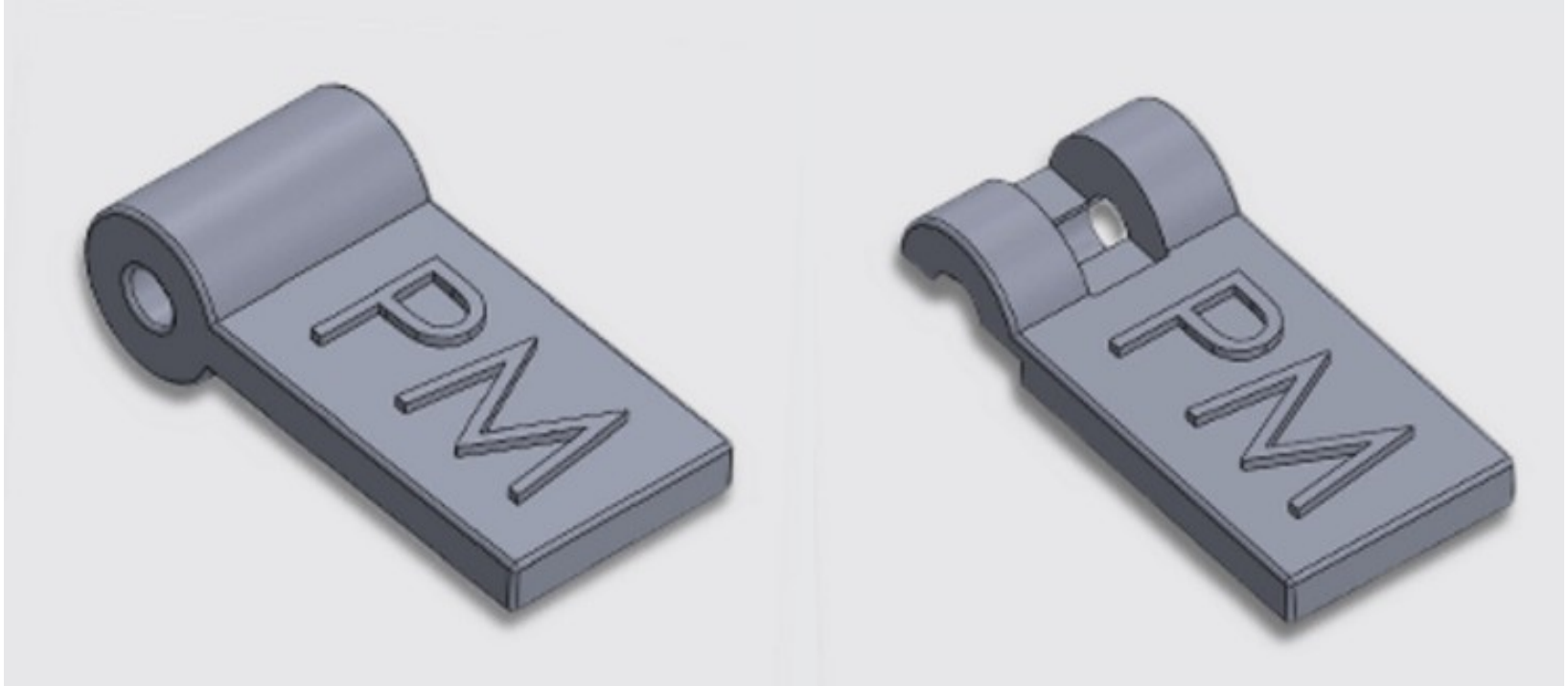
Parting Line



Shutoffs



Shutoffs



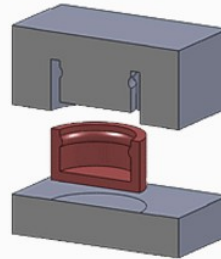
Bumpoffs

3.1

B-side

part

A-side

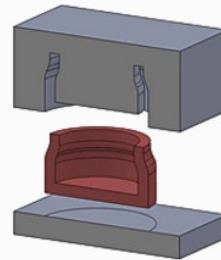


3.2

B-side

part

A-side



3.3

B-side

part

A-side

