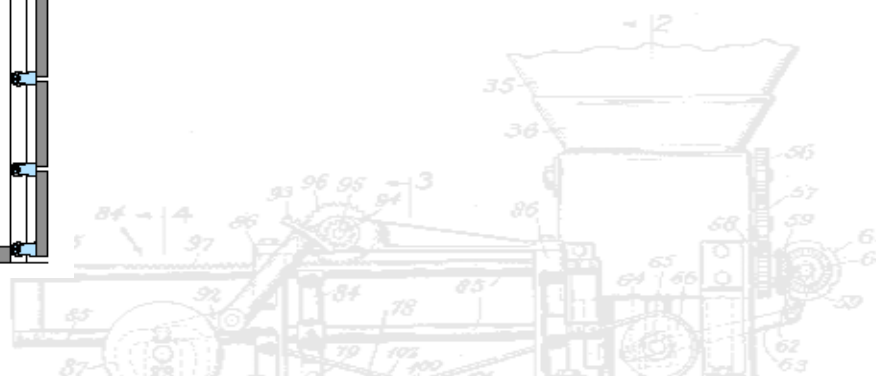
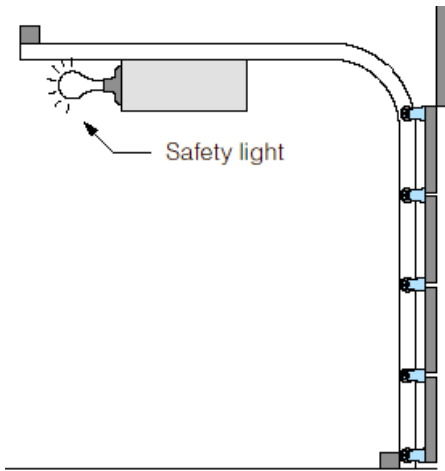
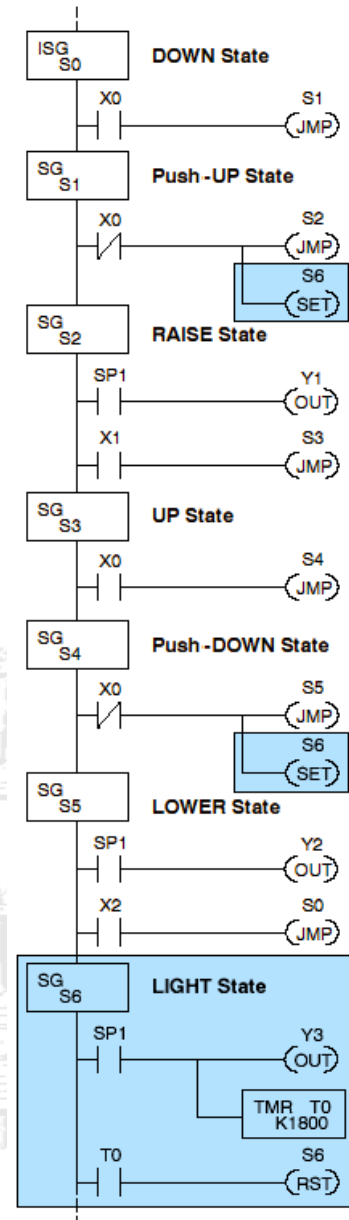
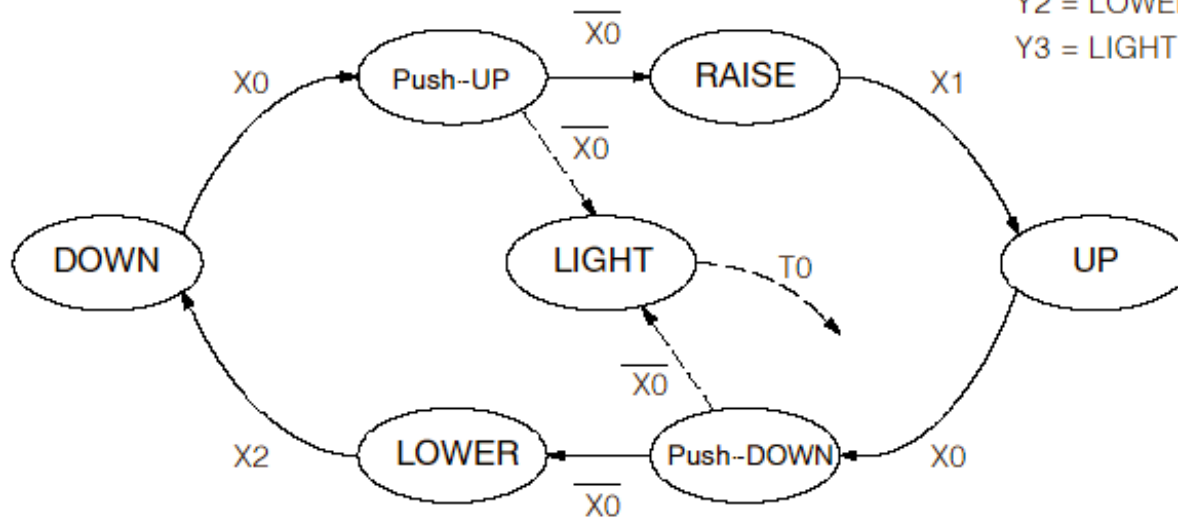


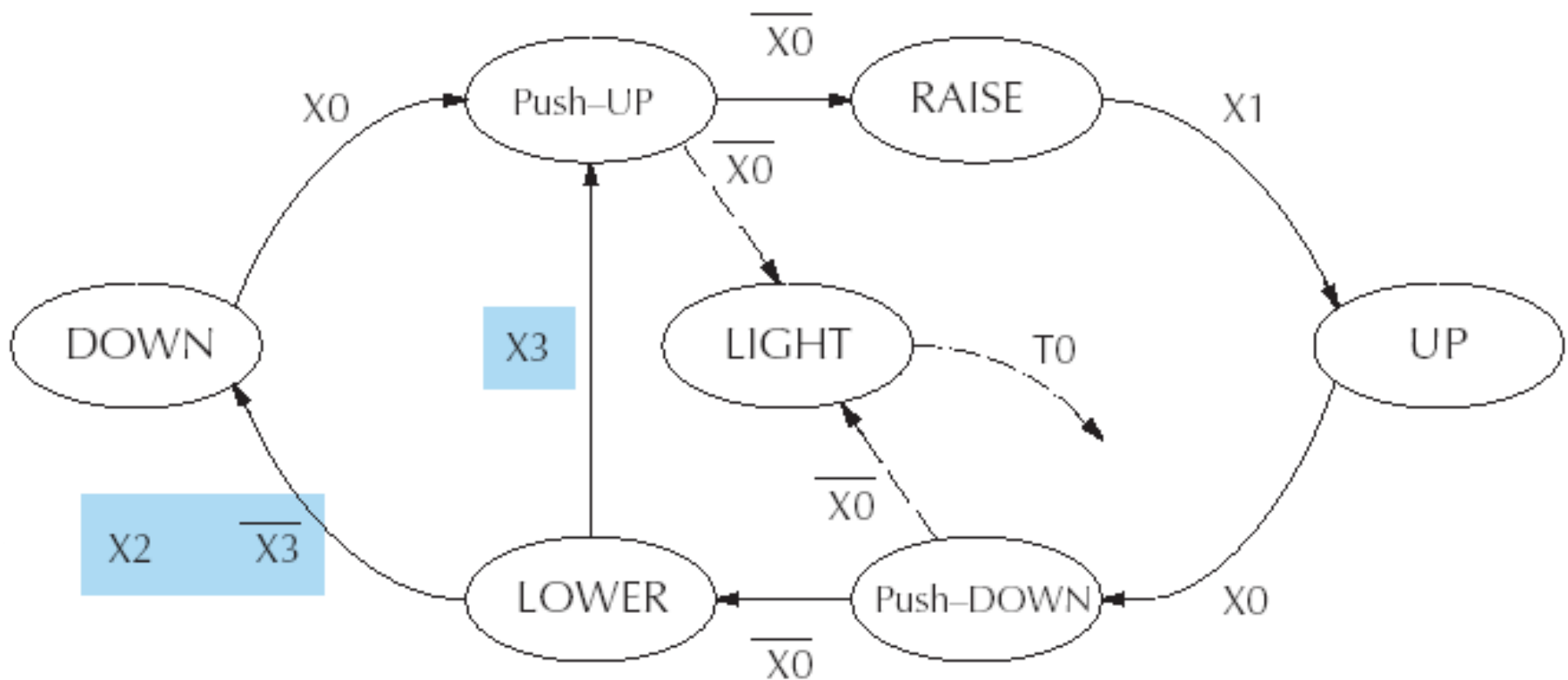
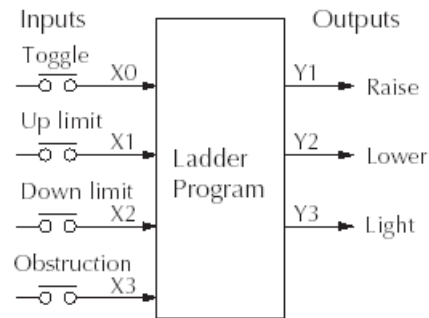
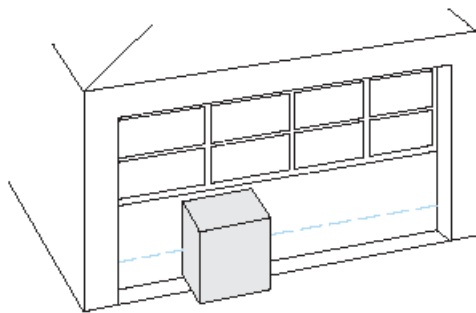
GARAGE DOOR OPENER EXAMPLE



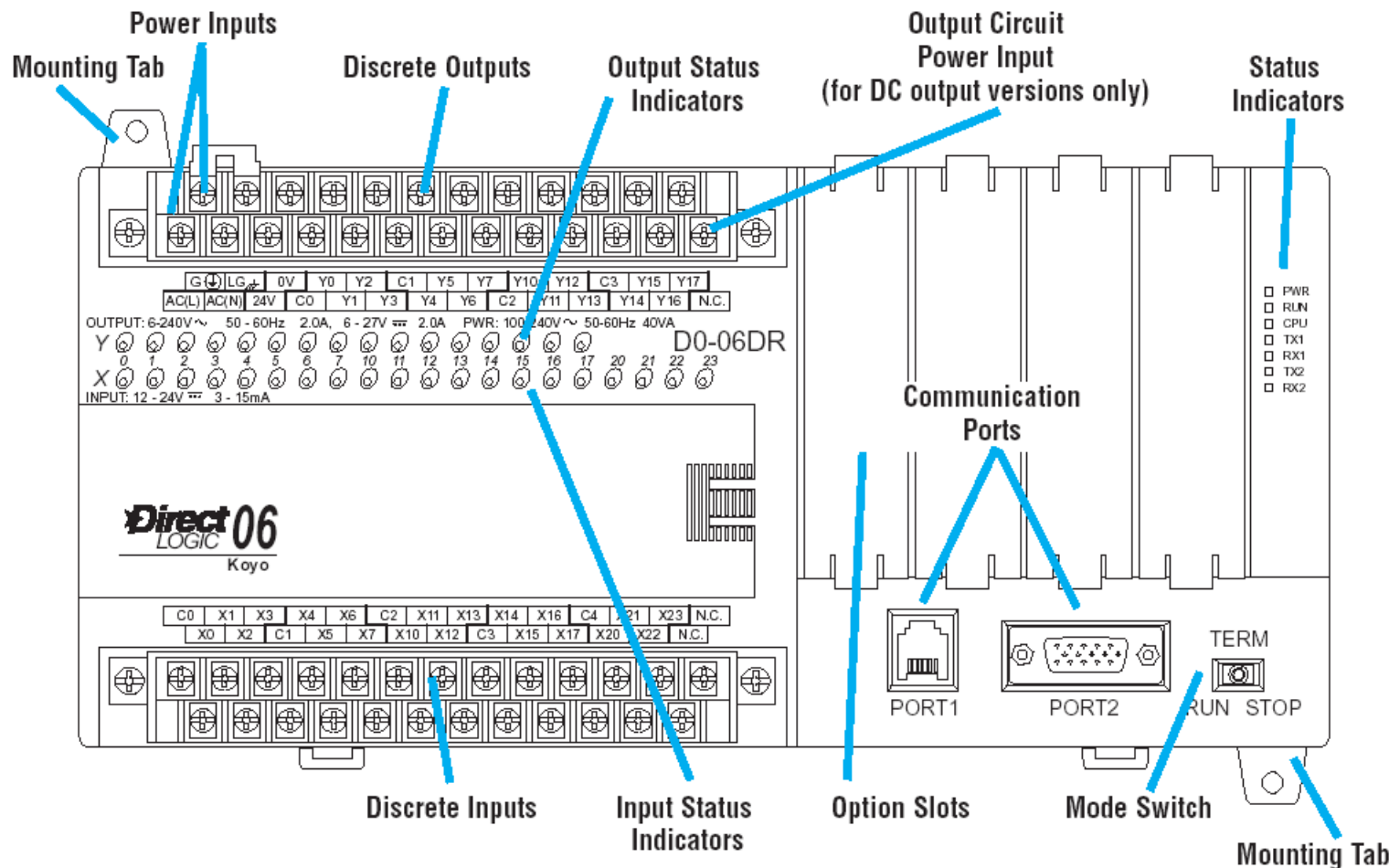
Output equations: $Y1 = \text{RAISE}$
 $Y2 = \text{LOWER}$
 $Y3 = \text{LIGHT}$



GARAGE DOOR OPENER EXAMPLE

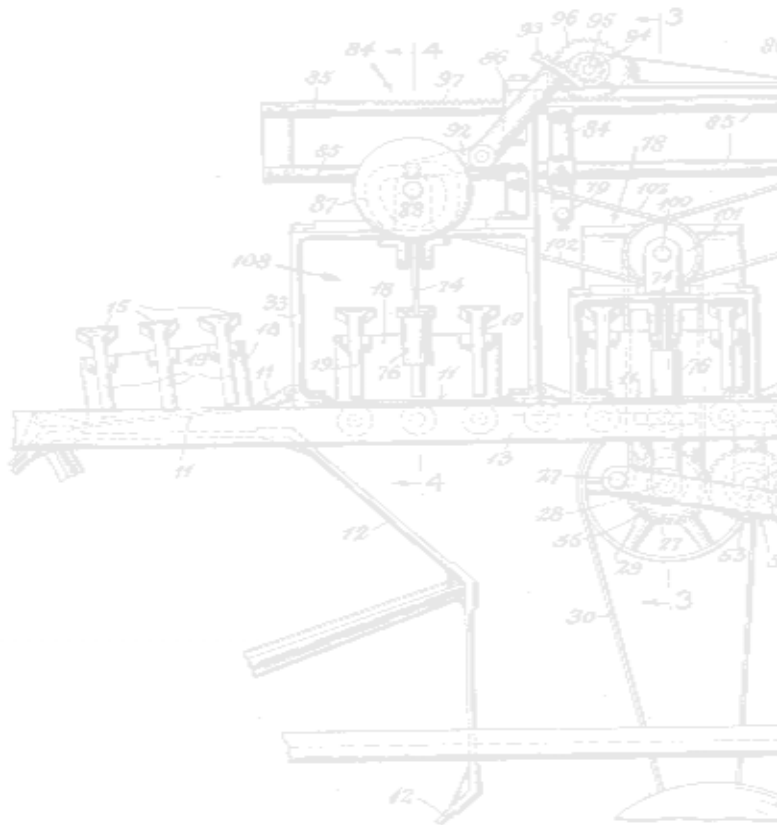


DL06 PLC FRONT PANEL

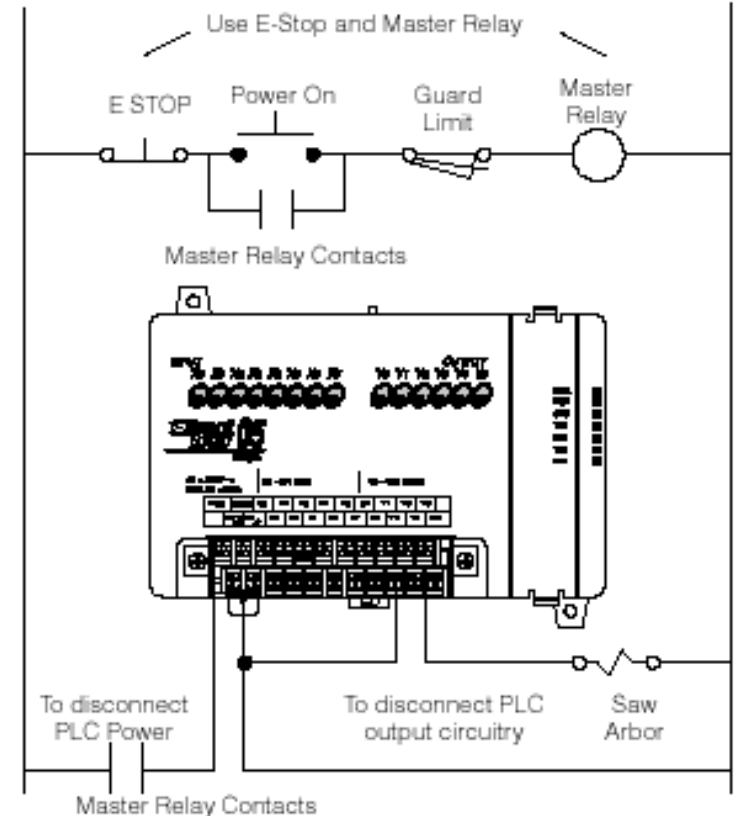
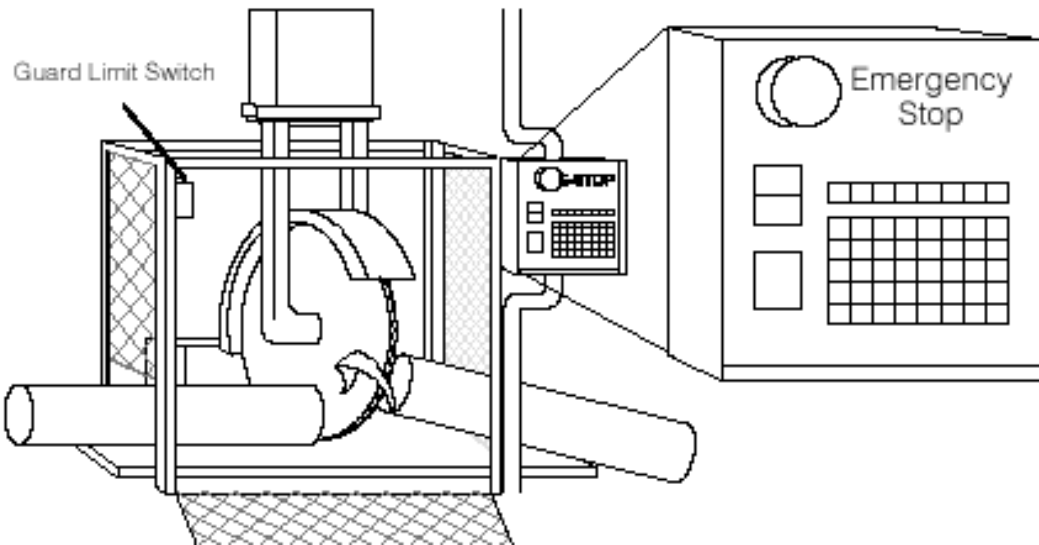


PLC WIRING

- *Power inputs*
- *Signal inputs*
- *Control outputs*



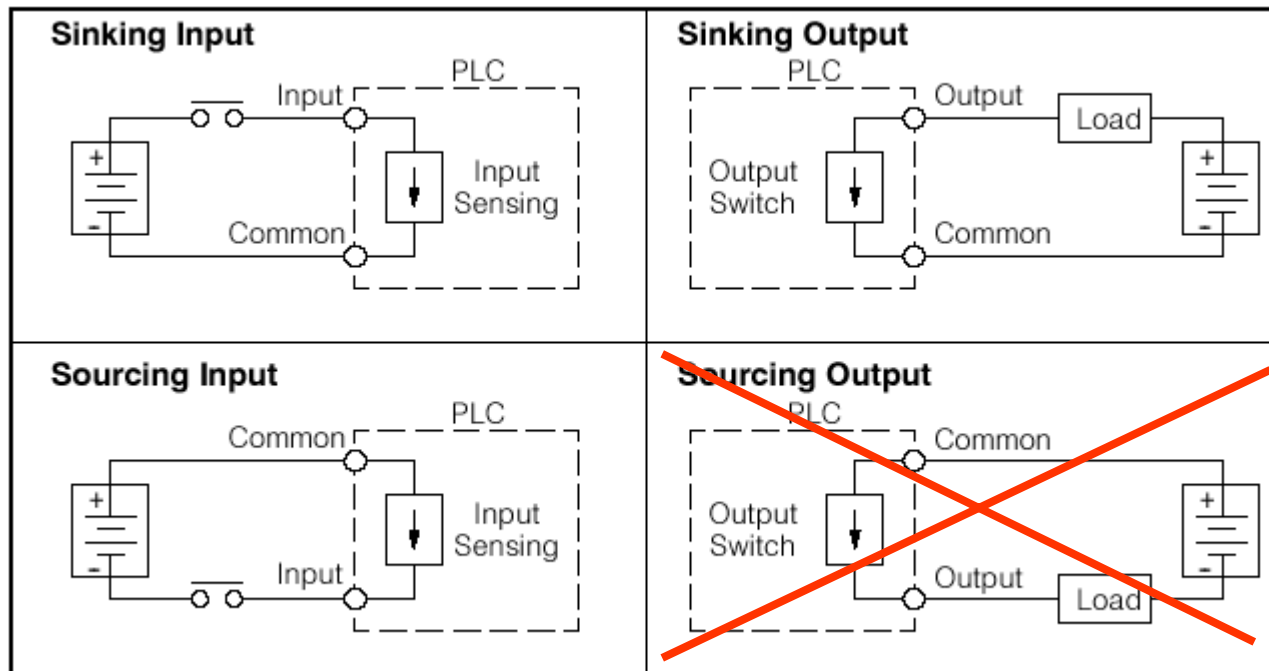
POWER INPUT



Three Levels of Protection:

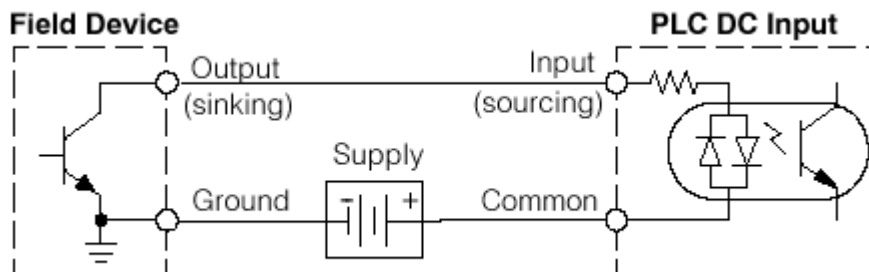
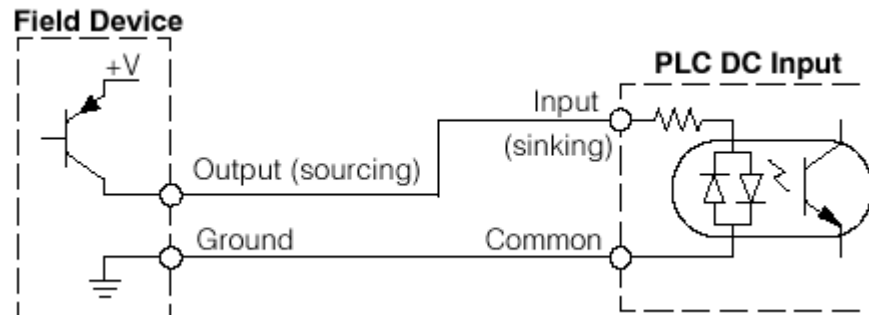
- *PLC logic - shutdown sequence*
- *PLC output power disconnect*
- *E-Stop shutdown of all energy sources*

PLC INPUTS AND OUTPUTS



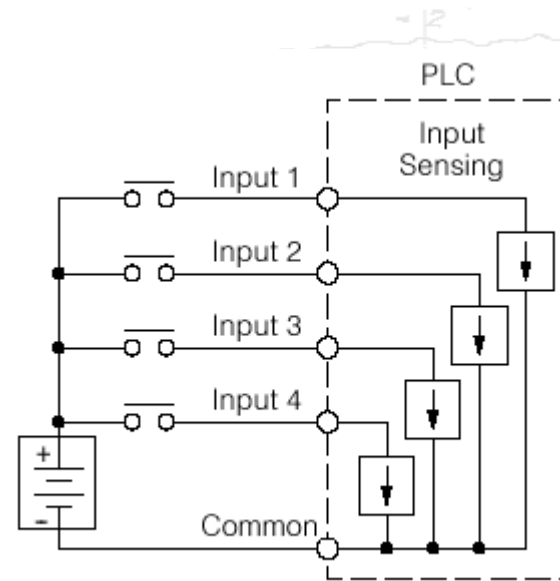
- *Sinking = drawing current*
- *Sourcing = supplying current*
- *Sinking output connects to sourcing input*
- *Sourcing output connects to sinking input*

DL06 SIGNAL INPUTS



| | | | | | | | | | | | | | |
|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|------|------|
| C0 | X1 | X3 | X4 | X6 | C2 | X11 | X13 | X14 | X16 | C4 | X21 | X23 | N.C. |
| X0 | X2 | C1 | X5 | X7 | X10 | X12 | C3 | X15 | X17 | X20 | X22 | N.C. | |

SIGNAL INPUTS



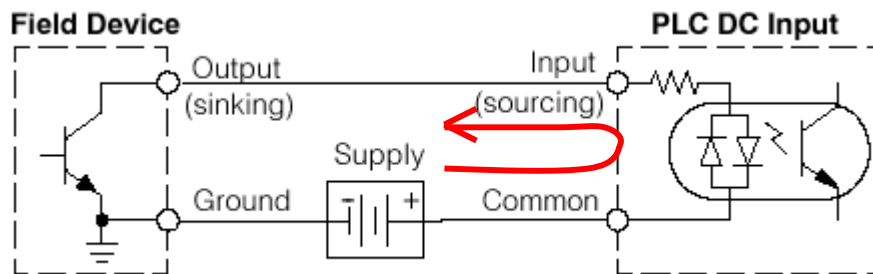
Multiple sinking inputs

TYPICAL INPUT DEVICE

*The tag indicates that the
LOAD (PLC input) has a
+DC common.*

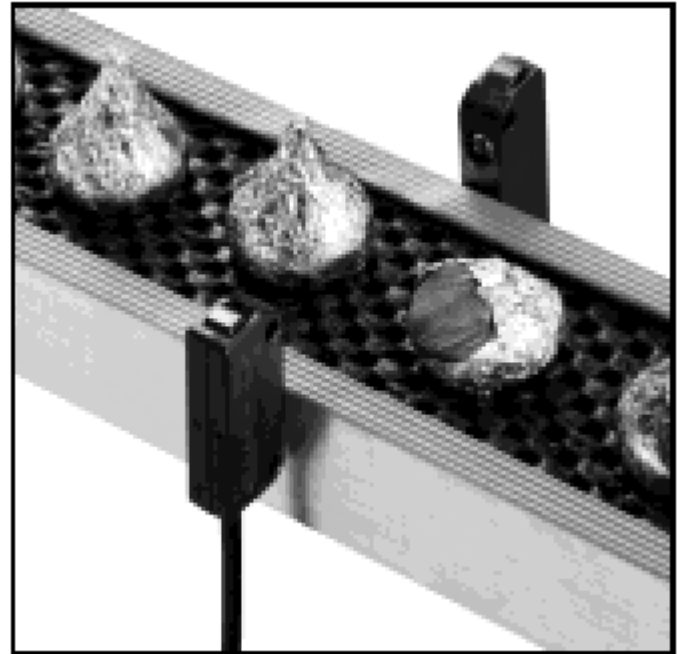
This is a sinking output.

*Sinking output => sourcing
input*

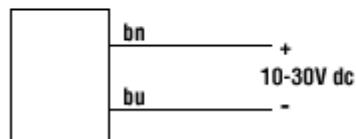


ANOTHER INPUT DEVICE

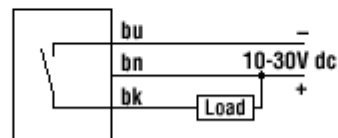
Photosensor - comes in either NPN (sinking) or PNP (sourcing) outputs.



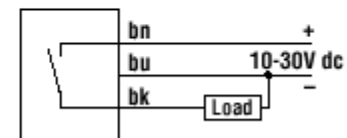
**Emitters
Cabled Hookup**



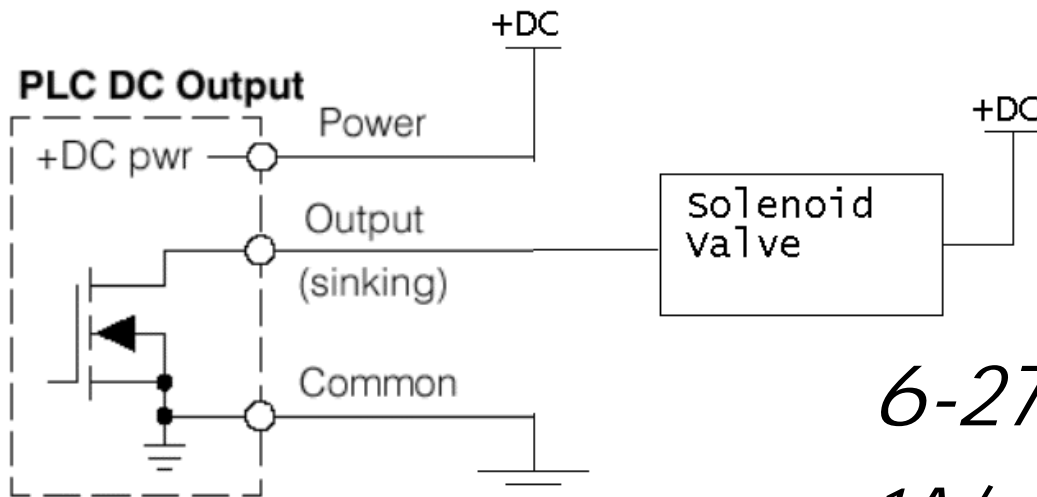
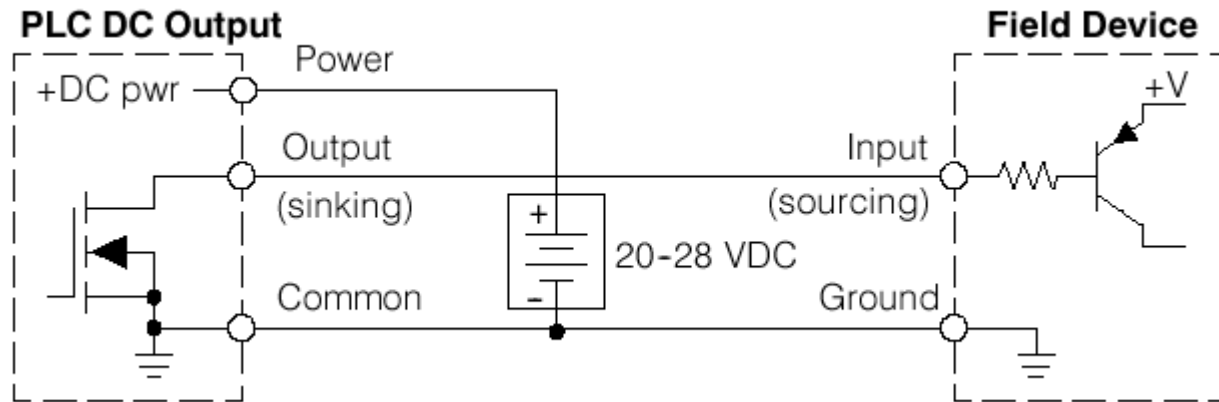
**Receivers with NPN Outputs
Cabled Hookup**



**Receivers with PNP Outputs
Cabled Hookup**



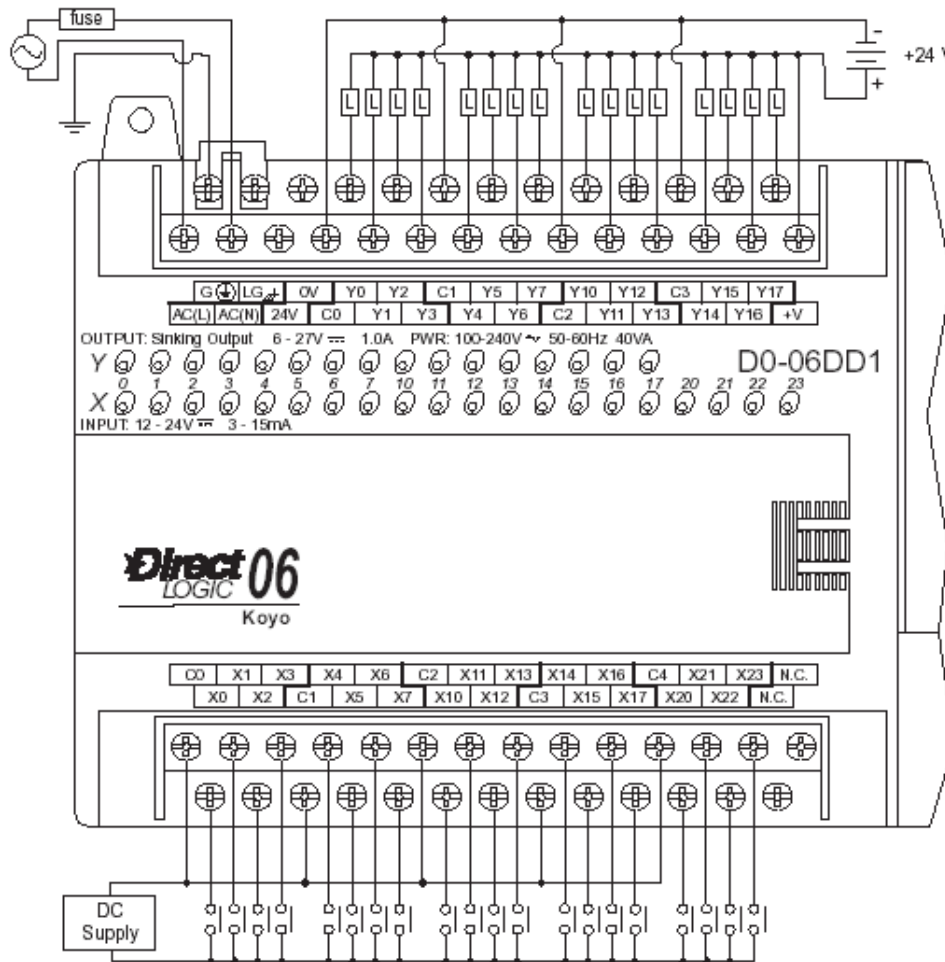
DC CONTROL OUTPUTS



6-27VDC
1A/output

DC CONTROL OUTPUTS

| | | | | | | | | | | |
|----|----|----|----|----|----|-----|-----|-----|-----|-----|
| +V | Y0 | Y2 | C1 | Y5 | Y7 | Y10 | Y12 | C3 | Y15 | Y17 |
| C0 | Y1 | Y3 | Y4 | Y6 | C2 | Y11 | Y13 | Y14 | Y16 | +V |



6-27VDC
1A/output

