Introduction

- Connecting digital circuitry to sensor devices is simple if the sensor devices are inherently digital themselves. Switches, relays, and encoders are easily interfaced with gate circuits due to the on/off nature of their signals. However, when analog devices are involved, interfacing becomes much more complex. What is needed is a way to electronically translate analog signals into digital (binary) quantities, and vice versa. An analog-to-digital converter, or ADC, performs the former task while a digital-to-analog converter, or DAC, performs the latter.
ADC Converter

• An ADC inputs an analog electrical signal such as voltage or current and outputs a binary number. In block diagram form, it can be represented like this:

DAC

• A DAC, on the other hand, inputs a binary number and outputs an analog voltage or current signal. In block diagram form, it looks like this:
Complete System

• Together, they are often used in digital systems to provide a complete interface with analog sensors and output devices for control systems such as those used in automotive engine controls.

Digital control system with analog I/O

DAC Signals

• It is much easier to convert a digital signal into an analog signal than it is to do the reverse. Therefore, we will begin with DAC circuitry and then move to ADC circuitry.
The R/2^nR DAC

- This DAC circuit, otherwise known as the binary-weighted-input DAC, is a variation on the inverting summer op-amp circuit. If you recall, the classic inverting summer circuit is an operational amplifier using negative feedback for controlled gain, with several voltage inputs and one voltage output. The output voltage is the inverted (opposite polarity) sum of all input voltages:

\[ V_{\text{out}} = -(V_1 + V_2 + V_3) \]

For a simple inverting summer circuit, all resistors must be of equal value. If any of the input resistors were different, the input voltages would have different degrees of effect on the output, and the output voltage would not be a true sum. Let's consider, however, intentionally setting the input resistors at different values. Suppose we were to set the input resistor values at multiple powers of two: R, 2R, and 4R, instead of all the same value R:

\[ V_{\text{out}} = -(V_1 \cdot \frac{V_2}{2} + \frac{V_3}{4}) \]
The R/2^nR DAC

- Starting from \( V_1 \) and going through \( V_3 \), this would give each input voltage exactly half the effect on the output as the voltage before it. In other words, input voltage \( V_1 \) has a 1:1 effect on the output voltage (gain of 1), while input voltage \( V_2 \) has half that much effect on the output (a gain of 1/2), and \( V_3 \) half of that (a gain of 1/4). These ratios are not arbitrarily chosen: they are the same ratios corresponding to place weights in the binary numeration system. If we drive the inputs of this circuit with digital gates so that each input is either 0 volts or full supply voltage, the output voltage will be an analog representation of the binary value of these three bits.

[Diagram of R/2^nR DAC]

Voltage Range

- If we chart the output voltages for all eight combinations of binary bits (000 through 111) input to this circuit, we will get the following progression of voltages (for \( V_{DD} = 10 \) volts):

<table>
<thead>
<tr>
<th>Binary</th>
<th>Output voltage</th>
</tr>
</thead>
<tbody>
<tr>
<td>000</td>
<td>0.00 V</td>
</tr>
<tr>
<td>001</td>
<td>-1.25 V</td>
</tr>
<tr>
<td>010</td>
<td>-2.50 V</td>
</tr>
<tr>
<td>011</td>
<td>-3.75 V</td>
</tr>
<tr>
<td>100</td>
<td>-5.00 V</td>
</tr>
<tr>
<td>101</td>
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</table>
The \( R/2^n R \) DAC

- If we wish to expand the resolution of this DAC (add more bits to the input), all we need to do is add more input resistors, holding to the same power-of-two sequence of values:

![6-bit binary-weighted DAC diagram]

Precision

- It should be noted that all logic gates must output exactly the same voltages when in the "high" state. If one gate is outputting +3.02 volts for a "high" while another is outputting only +2.96 volts, the analog output of the DAC will be adversely affected. Likewise, all "low" voltage levels should be identical between gates, ideally 0.00 volts exactly. It is recommended that CMOS output gates be used, and that input/feedback resistor values are chosen so as to minimize the amount of current each gate has to source or sink.
The R/2R DAC

- An alternative to the binary-weighted-input DAC is the so-called R/2R DAC, which uses fewer unique resistor values. A disadvantage of the former DAC design was its requirement of several different precise input resistor values: one unique value per binary input bit. Manufacturing may be simplified if there are fewer different resistor values to purchase, stock, and sort prior to assembly. Of course, we could take our last DAC circuit and modify it to use a single input resistance value, by connecting multiple resistors together in series: LAME!

The R/2R DAC

- Unfortunately, this approach merely substitutes one type of complexity for another: volume of components over diversity of component values. There is, however, a more efficient design methodology. By constructing a different kind of resistor network on the input of our summing circuit, we can achieve the same kind of binary weighting with only two kinds of resistor values, and with only a modest increase in resistor count. This "ladder" network looks like this:
The R/2R DAC

- Mathematically analyzing this ladder network is a bit more complex than for the previous circuit, where each input resistor provided an easily-calculated gain for that bit. For those who are interested in pursuing the intricacies of this circuit further, you may opt to use Thevenin’s theorem for each binary input (remember to consider the effects of the virtual ground), and/or use a simulation program like SPICE to determine circuit response. Either way, you should obtain the following table of figures.

Voltage Range

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The R/2R DAC

- As was the case with the binary-weighted DAC design, we can modify the value of the feedback resistor to obtain any "span" desired. For example, if we're using +5 volts for a "high" voltage level and 0 volts for a "low" voltage level, we can obtain an analog output directly corresponding to the binary input (011 = -3 volts, 101 = -5 volts, 111 = -7 volts, etc.) by using a feedback resistance with a value of 1.6R instead of 2R.

Advantages / Disadvantages

- Advantages
  - R/2^0R
    - Fewer Components
    - Easy to build for IC's
  - R/2R
    - Greater Stability
    - Needs only two values of resistors
    - Less reference voltage loading
- Disadvantages
  - R/2^0R
    - Hard to match resistors
    - Stability with temperature change
    - Large R more susceptible to noise
    - Wide range of reference voltage loading
  - R/2R
    - More parts
    - Harder to construct
Terms

• **Range**
  - **Voltage**
    • Uni-polar: 0-5V 0-10V -10-0V
    • Bi-polar: ±5V ±10V
  - **Current**

• **Resolution**
  - Sometimes referred to as the number of bits
    • Example: A DAC can resolve the input voltage up into 1/2^n pieces. So an 8-bit DAC with a 0-3V output voltage range will have a step size of 3/2^8 = 3/256 = 11.72mV
  - Sometimes the resolution then is referred to as 11.72mV

Terms

• **Accuracy**
  - The difference between the actual output voltage and an internationally accepted standard

• **Linearity**
  - Expressed in %, is the deviation from the analog output from a straight line (draw picture). Usually expressed as a % of full scale output.

• **Monotonic**
  - The output is monotonic if it increases or remains the same as the digital input increases.

• **Temperature coefficients (Drift)**
  - Expressed as %/°C or ppm/°C: ±20ppm/°C Max
Terms

- **Conversion Speed**
  - A measure of how long it takes a DAC to go from a start to a settling time of $\pm 0.01\%$ of full scale, for instance.
- **Settling Time**
- **Slew Rate**
- **Output Drive**
- **Power Supply Sensitivity**
  - $\%$ change in $V_{\text{out}}$ per $1\%$ change in supply voltage
    - Very important for battery operation

Summary

- DAC’s discussed
- Precision and resolution of DAC’s
- Weighted Binary Scheme
- R/2R Scheme
- Advantages / Disadvantages
- Terms